

Work Order ID 68325

Monday, April 11, 2011 2:39:22 PM



Page 1

Item ID: D2942

Accept



Setup Start



Revision ID:

Stop



Item Name: Replacement Window

Start Date: 4/11/2011

Start Qty: 2.00



Cust Item ID:

Required Date: 4/13/2011

Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan: *MF*

Date: 11-04-11 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr	Revision Nbr
D2943	Rev C

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D2942 ☐ clean & wrap in plastic.

SAD 11-04-11

(1)

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

ml 11-04-11 (1)

120

Identify as per dwg & Stock Location:

0.00



Packaging

Memo

0.00

Packaging

11/4/11

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D2942

Accept



Setup Start



Revision ID:

Stop



Item Name: Replacement Window

Start Date: 4/11/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 4/13/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/4/14
C24104114

Picklist Print

Monday, April 11, 2011 2:39:17 PM

Page 1

Work Order ID: 68325

Parent Item: D2942

Parent Item Name: Replacement Window




Start Date: 4/11/2011

Required Date: 4/13/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP D01.06.05 New process EC
IPP E Thermoform in house 07.03.07 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2126  Seal		Manufactured	No			100	f	318.5000	5.625	11.25			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST405				318.5					
				57106				4					
				64918				314.5					
D2956  Window Frame		Manufactured	No			100	Each	10.0000	1	2			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST213				10					
				66341				4					
				66565				6					
D2958  Window		Manufactured	No			100	Each	16.0000	1	2			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST214				16					
				66494				6					
				66566				10					

SAD 11-04-14

~~11.25~~ 5.625

SAD 11-04-14

1

SAD 11-04-14

1

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

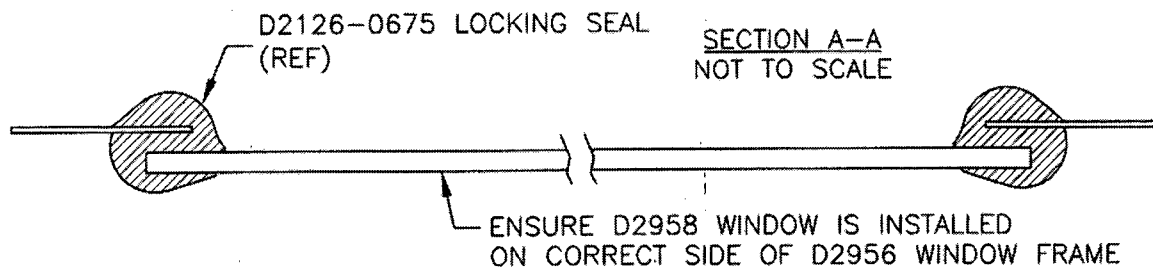
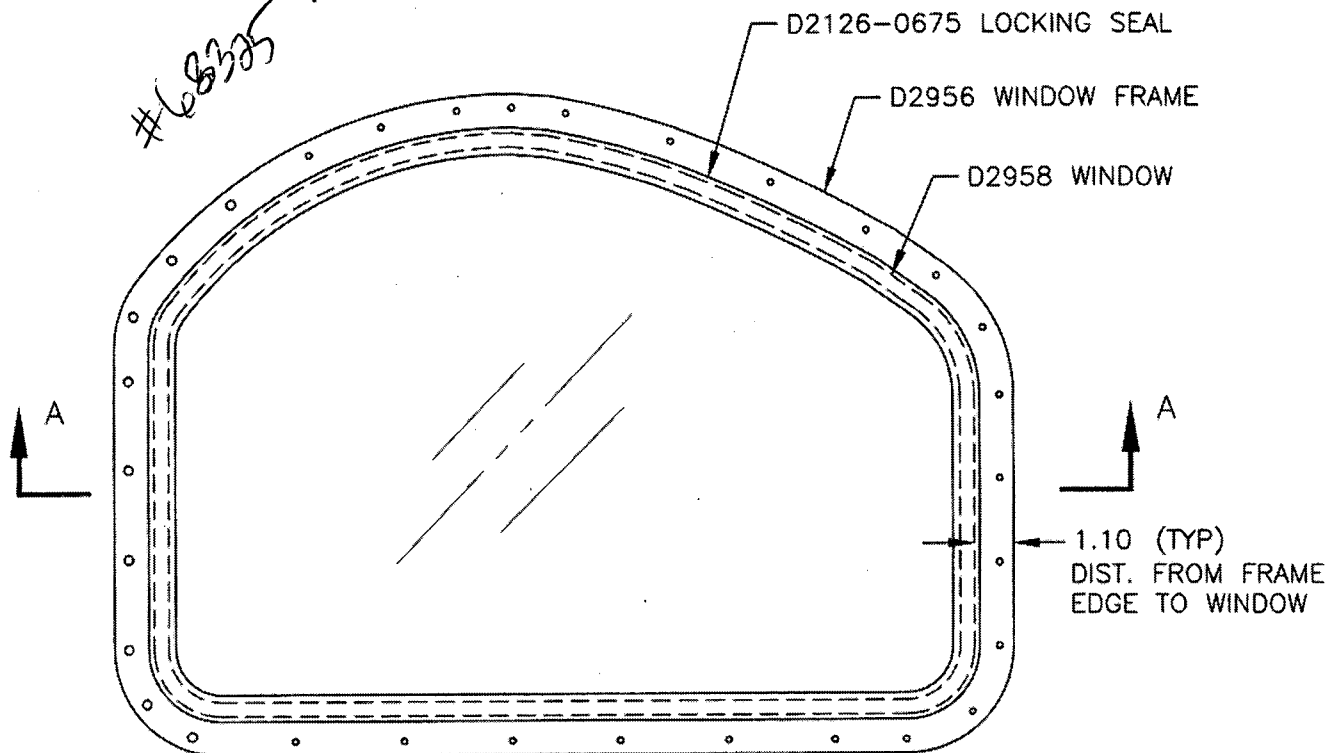
NOTE: Date & initial all entries



DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	J	APPROVED	J	DRAWING NO. D2942	REV. C SHEET 1 OF 1
DATE	01.05.31			TITLE REPLACEMENT WINDOW	SCALE 1:5
A	00.01.20			NEW ISSUE	
B	00.02.23			CHANGED FROM RIVET TO SCREW; NOW SEALED ON EDGE ONLY (NCR 407)	
C	01.05.31			WINDOW NOW INSTALLED WITH SEAL	

RELEASED
01.06.05

#68375



NOTES

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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